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בקשה לפטנט
Application for Patent

מספר: 156633	Number
תאריך: 25-06-2003	Date הקודם/נדחתה Ante/Post-dated

אני, (שם המבקש, מענו ולצבי גוף מאוגד - מקום התאנדרות)
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בעל אמצעה מכח _____
Owner by virtue of being the inventor of a invention the title of which is

כלי הידוק עבור בריגי הברג'ה
ב עברית (Hebrew)

A FASTENING TOOL FOR SCREW THREADED BOLTS

באנגלית (English)

hereby apply for a patent to be granted in respect

מבקש בזאת ינתן לי עלייה פטנט

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מבקש פטנט to Patent/App.	לבקשת to Patent/App.	מספר/סימן Number/Mark	תאריך Date	מדינה האגד Convention Country
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כלי הידוק עבור ברagi הברגה

A FASTENING TOOL FOR SCREW THREADED BOLTS

A FASTENING TOOL FOR SCREW THREADED BOLTS

BACKGROUND OF THE INVENTION

In US Patent No. 4,938,108 to the present inventor, the contents of which is being incorporated by reference, (hereinafter referred to as "the Prior Patent"), there has been disclosed a theft resistant fastener system which includes a rotatable wrench adapted to engage a head portion of a fastener and to rotate that fastener and head portion about a fastener axis. The wrench and fastener jointly have at least three ball-and-socket joints distributed about the fastener axis. Each of these ball-and-socket joints has a ball in the wrench and a socket in the head portion of the fastener, with each socket being provided with a circular cross-section about a socket axis extending at an acute angle to the fastener axis. The wrench has a releasable actuator for pressing the balls into the sockets preparatory to and during rotation of the wrench about the fastener axis. The head portion of the fastener is prevented from clearing the balls, when the actuator presses these balls into the sockets, by providing that head portion at each socket with an overhang extending over part of the ball in that socket. A need for means for biasing the balls out of the sockets upon release of the actuator is avoided by providing each overhang with an outer limit closer to the fastener axis than a center of a corresponding one of the balls of the ball-and-socket joints. Actuation of the fastener by a conventional wrench is prevented by providing the head portion with outward slopes at the sockets and otherwise about the fastener axis.

Certain limitations of the Prior Patent system have led the present inventor to further develop the conceptual approach therein disclosed. The main limitation relates to the holding or gripping method of the balls by the wrench. As clearly seen and describe, the balls are enclosed within sockets formed in the wrench actuator. In order to prevent the balls from free-falling out of their sockets (during non-use of the wrench) it is mandatory to provide a circumferential barrier – whether continuous or at least at three equally distanced locations ("overhang" or "edges" 84 in Figs. 2A, 2B of the Prior Patent). The fulfillment of this condition dictated that the exposed, "active" portion of each ball be less than half, and practically only about one third.

This inevitable requirement has caused the following drawbacks: It has limited the amount of torque that could be applied by the wrench depending on the strength of the material (metal) of which the bolt is made; and, it has set a limit to the miniaturization of the tool. For example, bolts of, say, 3 mm diameter are ruled-out in as much as the Prior Patent system is concerned.

From another aspect, although derived from the above, the Prior Patent system is properly applicable with regard to dome-shaped (semi-spherical or round cap) bolts. This is due to the fact that in order to assure smooth, unimpeded release of the balls from the bolt head sockets back into the wrench sockets, both must be aligned, and the common axis thereof (designed 352 in Fig. 2A of the Prior Patent) must be inclined at an acute angle relative to the bolt axial axis. Therefore, bolts other than of round cap bolts (or nuts) such as PAN bolts or countersunk (flat-headed) bolts were unsuitable to be handled by the Prior Patent wrench system.

It is therefore the general object of the invention to overcome the above listed and other deficiencies of the Prior Patent system, while still maintaining the outstanding advantages thereof.

It is a further object of the invention to substitute the balls configuration by one that will enable enhanced torque transmission capabilities.

SUMMERY OF THE INVENTION

Thus provided according to the invention is a fastening tool for tightening/untightening screw threaded fasteners such as bolts or nuts having a head formed with a series of at least three first cavities deployed therearound, the tool comprising: at least three peanut-shaped displaceable locking bodies having a first substantially spherical portion, a second substantially spherical portion, and a restricted neck portion therebetween; the said first cavities being configured to receive the said first spherical portions; a seat member formed with a series of at least three second cavities configured to receive the said second spherical portions; and means for rocking the bodies about their neck portions from a position wherein the second spherical portions are seated in the second cavities, into a position wherein the first spherical portions are seated in the said first cavities, and vice versa.

BRIEF DESCRIPTION OF THE DRAWINGS

These and additional characteristic features and advantages of the invention will become more clearly understood in the light of the ensuing description of several preferred embodiments thereof, given by way of example only with reference to the accompanying drawings, wherein: -

Fig. 1 is a partial cross-sectional view of a fastening tool according to one embodiment of the present invention in a position prior to gripping a round cap bolt;

Fig. 2 is a top view of the tool of Fig. 1;

Fig. 3 shows the tool of Fig. 1 in the bolt gripping position;

Fig. 4 is a detail of the tool of Fig. 1 on an enlarged scale;

Fig. 5 shows a blank of the wrench head before preparation of the sockets;

Fig. 6 illustrates the milling process by which the sockets are machined;

Fig. 7 illustrates a way of assembling the wrench operator sleeve and the locking bodies;

Fig. 8 shows an alternative way of mounting the wrench operator sleeve;

Fig. 9 shows the wrench of Fig. 8 in a round cap bolt gripping position;

Fig. 10 illustrates a modified embodiment of the wrench head in an intermediate assembly position;

Fig. 11 shows the head of Fig. 10 in the preparatory position;

Fig. 12 shows the head of Fig. 11 in the operative, round cap bolt gripping position;

Figs. 13 and 14 respectively show the head in the inoperative, preparatory position, and in the operative position with regard to a PAN head bolt;

Fig. 15 is a side view of a still further modified wrench head suitable for countersunk bolts;

Fig. 16 is a cross-sectional view of the wrench head of Fig. 15;

Fig. 17 shows the wrench head of Fig. 16 in the flat head bolt gripping position;

Fig. 18 shows a wrench tool of the invention operated by an extended handle;

Fig. 19 is an enlarged cross-sectional view of the tool head of Fig. 18 in the inoperative position; and

Fig. 20 shows the head of Fig. 19 in the operative position.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring to Figs. 1-4 there is shown wrench head 10 composed of seat member 12, operator sleeve 14 and four (in this example) peanut-shaped locking bodies 16. The bodies 16 comprise first and second spherical portions 16a and 16b and a restricted neck or hip portion 16c therebetween. It should be emphasized that the diameter of the spherical portions 16a and 16b need not be identical, nor be linearly aligned relative to each other as will be readily understood in the light of the description to follow.

Also shown in Fig. 1 is a round cap bolt 18.

In more detail, the wrench seat member 12 is formed with a square (or any other suitable shape) cavity 20 for inserting thereinto a wrench handle (not shown) in the conventional manner.

At the opposite end the seat member is formed with four spherical cavities fitting the upper part 16a of the peanut-shaped locking body 16. This can be conveniently performed by using a spherical milling head M as schematically shown in Fig. 6, starting from blank work-piece 24 shown in Fig. 5.

The milling is progressed along a curved path so that a counter-lever rounded rib 26 is received configured to support neck-like portion 16c of the locking body 16 extending between portions 16a and 16b.

It is thus clear that the bodies 16 are adapted to rock about the rib 26 supporting the neck portion 16c from the preparatory position of Fig. 1 (and 7) to the bolt gripping position of Fig. 4, and *vise versa*; as will be explained in detail further below, this rocking movement is one of the essential features of the present invention.

In the rocked position, the portions 16b bulge into a space 28 defined by a partly spherical recess 30 machined in the blank 24 (Fig. 5), conforming the round cap of the bolt 18.

The rocking movement of the bodies 16 can be effected in many ways. Conveniently, and as exemplified in Figs. 1-4 (but see alternative arrangements in Figs. 8, 11 and 15), an operator sleeve 14 is employed, shiftable between an upper position delimited by first springy split-ring 32

seated in circular recess 34 (Fig. 5), and a lower position where second springy split-ring 36, received in circular recess 38 (see assembly process depicted in Fig. 7); while being so dislocated from above down to below the neck portion 16c, the second portion 16b is engaged by the ring 36 imparting the said rocking movement of the lock bodies 16.

The round cap bolt 18 is formed with four cavities 18a, equi-angularly deployed (depending on that the same applies to the seat cavities 22), so that gripping thereof is perfected by the manipulation of the operator sleeve 14 in the manner analogue to that of the Prior Patent. However, and of cardinal importance as already mentioned above, the portions 16b reach into the cavities 18a far more deeply than achieved by the Prior Patent system: half or even more of the perimeter, compared with about one-third. In terms of torque transmission capability, this presents a most significant improvement as will be readily appreciated by those skilled in the art..

Furthermore, it will be appreciated that the locking bodies 16 are much more firmly supported by the seat member 12 being strengthened by lower rim 40, which does not exist in the Prior Patent system.

It should however be admitted in this context that the number of different combinations regarding the location of the lock bodies 16 is limited compared with that offered by the Prior Patent system; hence, the wrench tool of this invention is not primarily useful for anti-theft applications.

The method of manufacturing and assembling of the wrench tool 10 was already briefly described above in conjunction with Figs. 5-7. More attention should perhaps be directed to the preparation of circular recess 42

which enables the snap-mounting of the second split-ring 36 and then of the bodies 16, while the ring 14 is mounted last from above until the split-ring clicks into the recess 38. The operator sleeve is then lowered further over the body portions 16a and into the space around the neck portions 16c. Only then is the split-ring 32 placed inside the recess 34 to delimit the upwards movement of the operator sleeve 14 and avoid the unintentional dismantling of the unit.

Figs. 8 and 9 show an embodiment essentially the same as the former but different with respect to the operator sleeve 114 mounting, namely that the manipulation thereof is attained by a rotary movement instead of sliding. For that purpose, a helical slot 150 is made at the circumference of the seat member 112 within which a ball 152 is adapted to slide when the sleeve 114 is rotated, which forces the sleeve to descend into the operative, bolt gripping position of Fig. 9.

In the additional modified embodiment shown in Figs. 10 to 12 the lower split-ring (36; 136) is substituted by an arcuate surrounding lip 260 and the lower portion of the seat member 212, including the rim (40 in Fig. 1) does not exist.

In this design configuration, the operator sleeve 214 is initially assembled from below the wrench head seat member 212. The relative measurements of rocking support rib 226 on the one hand and of the edge of the lip 260 in the assembly position as shown in Fig. 10 on the other hand is such that the upper portion 216a can be passed through to its seat 222 (marked by a broken-line circle). The sleeve 214 is finally secured by pin 272

passing slot 274 the length thereof defining the up and down stroke of the sleeve between the preparatory and the gripping positions – Figs. 11 and 12 respectively.

The importance of this design version resides in that it enables the application of the wrench to PAN bolts and to flat-head (countersunk) bolts, as illustrated in Figs. 14 and 17.

Hence, PAN bolt 318 is shown in Figs. 13 and 14 gripped by the locking bodies 316 after having been rocked by the lip 360.

In the embodiment of Figs. 15-17, the formerly described continuous lip (260; 360) is in the form of four (in the present example) discrete fingers 470, which are small enough to be partly inserted into the respective bolt cavities as required for pushing the lower locking bodies portions 416b into the rocked position.

Note also that the reciprocating movement of the operator ring 414 needs in this case to be strictly linear. It is therefore mandatory to use the pin 472 and the slot 474, or other equivalent known arrangement for the linear guided movement of the sleeve 414.

In Figs. 18-20 there is exemplified the use of the wrench tool 510 remotely as a bolt key or screw-driver generally designated 580. The wrench seat member 512 is extended and provided with a hand-grip 582. The operator sleeve 514 is connected by extension rods 584 to a sliding disc 586 adapted to be pulled upwards by the user's fingers (not shown) against tension coil springs 588 normally forcing the operator sleeve 514 downwards

by the springs being squeezed between stopper disc 600 and the bottoms of blind bores 602.

The operation of the wrench key 580 is self-evident and needs not be explained in greater detail.

It has been thus established that the invention as so far disclosed provides a major technical advance over the prior art similar devices including, but not confined to, the Prior Patent.

Those skilled in the art to which this invention pertains will readily appreciate that numerous changes, variations and modifications can be effected without departing from the true spirit and scope of the invention as defined in and by the appended claims.

WHAT IS CLAIMED IS:

1. A fastening tool for tightening/untightening screw threaded fasteners such as bolts or nuts having a head formed with a series of at least three first cavities deployed therearound, the tool comprising:
 - at least three peanut-shaped displaceable locking bodies having a first substantially spherical portion, a second substantially spherical portion, and a restricted neck portion therebetween;
 - the said first cavities being configured to receive the said first spherical portions;
 - a seat member formed with a series of at least three second cavities configured to receive the said second spherical portions; and
 - means for rocking the locking bodies about their neck portions from a position wherein the second spherical portions are seated in the second cavities, into a position wherein the first spherical portions are seated in the said first cavities, and vice versa.
2. The fastening tool as claimed in Claim 1 wherein the first cavities are cylindrical.
3. The fastening tool as claimed in Claim 1 wherein the second cavities are spherical.

4. The fastening tool as claimed in Claim 3 wherein said rocking means comprise a sleeve slideably manipulatable between a preparatory position wherein the second portions of the locking bodies are seated in the second cavities, and a bolt gripping position wherein the first portions of the locking bodies are seated in the first cavities.
5. The fastening tool as claimed in Claim 4 wherein the said bolt heads are of the round cap type.
6. The fastening tool as claimed in Claim 4 wherein the said bolt heads are of the PAN type.
7. The fastening tool as claimed in Claim 4 wherein the said bolt heads are of the countersunk type.
8. The fastening tool as claimed in Claim 4 wherein the second cavities are formed with a counter-lever rounded rib by which the rocking movement of the locking bodies is attained.
9. The fastening tool as claimed in Claim 8 wherein the sleeve is provided with a ring bulging inwardly so as to displace the locking bodies from one position to the other position thereof by engaging one or the other of the spherical portions during the manipulation of the sleeve.

10. The fastening tool as claimed in Claim 8 wherein the sleeve is provided with an arcuate surrounding lip bulging inwardly so as to displace the locking bodies from one position to the other position thereof by engaging one or the other of the spherical portions during the manipulation of the sleeve.
11. The fastening tool as claimed in Claim 10 wherein the lip is discontinuous forming fingers at the respective locations thereof.
12. The fastening tool as claimed in Claim 4 wherein the wrench head is connected to an extended handle, means being provided for remotely manipulating the sleeve.
13. The fastening tool as claimed in Claim 12 wherein the remote manipulating means comprise spring urged rods coupled to the sleeve.
14. The fastening tool substantially as hereinbefore described with reference to the accompanying drawings.

For the Applicant,


Daniel Freimann, Adv.

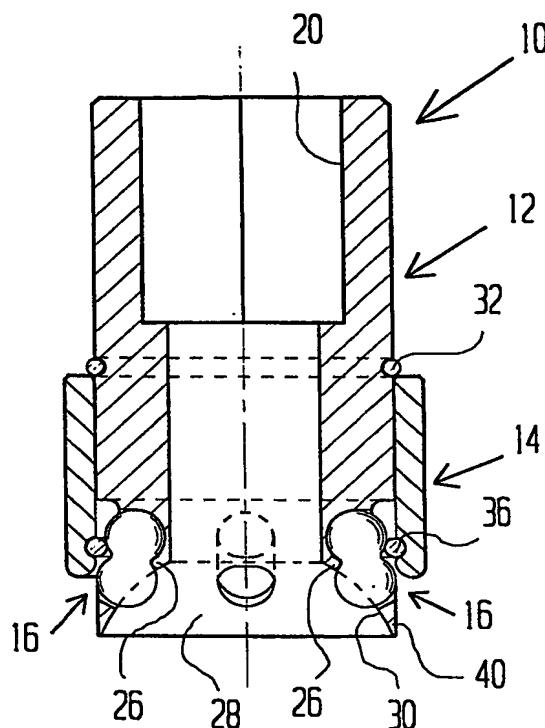


FIG. 1

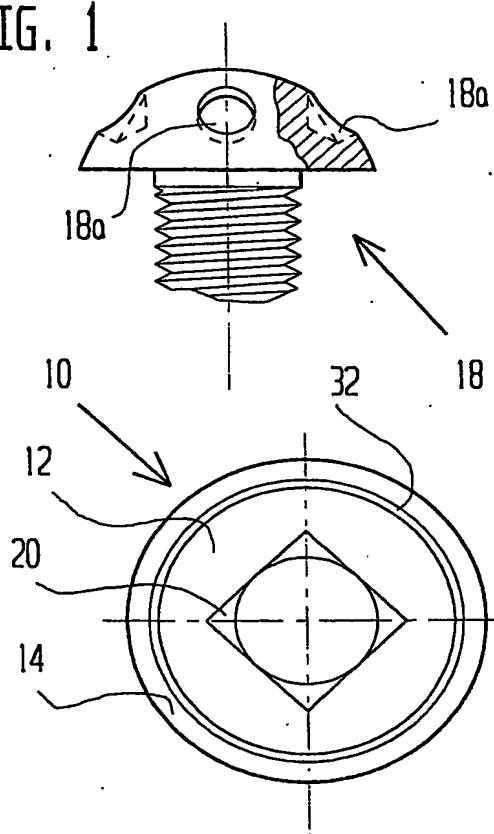


FIG. 2

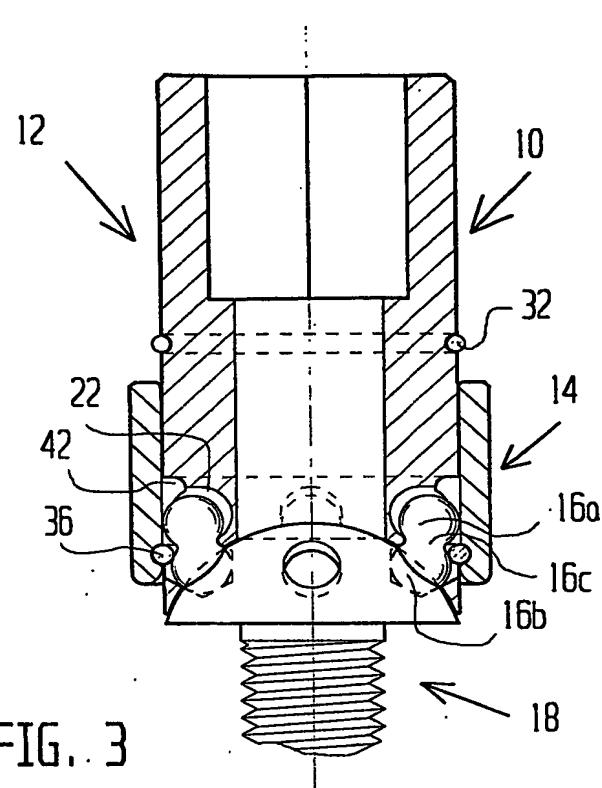


FIG. 3

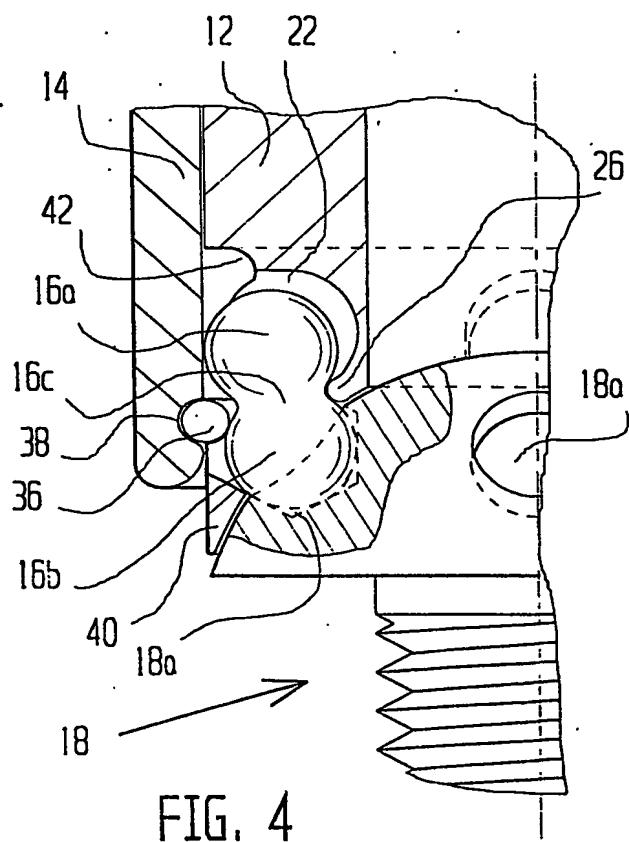


FIG. 4

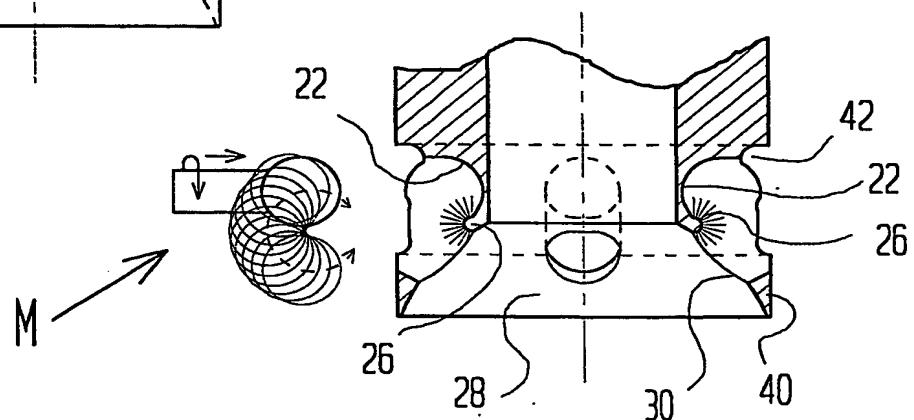
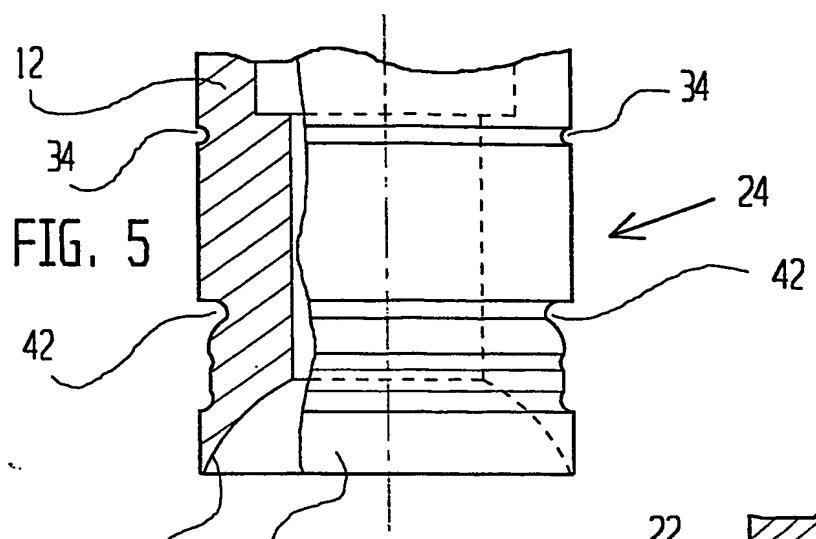


FIG. 6

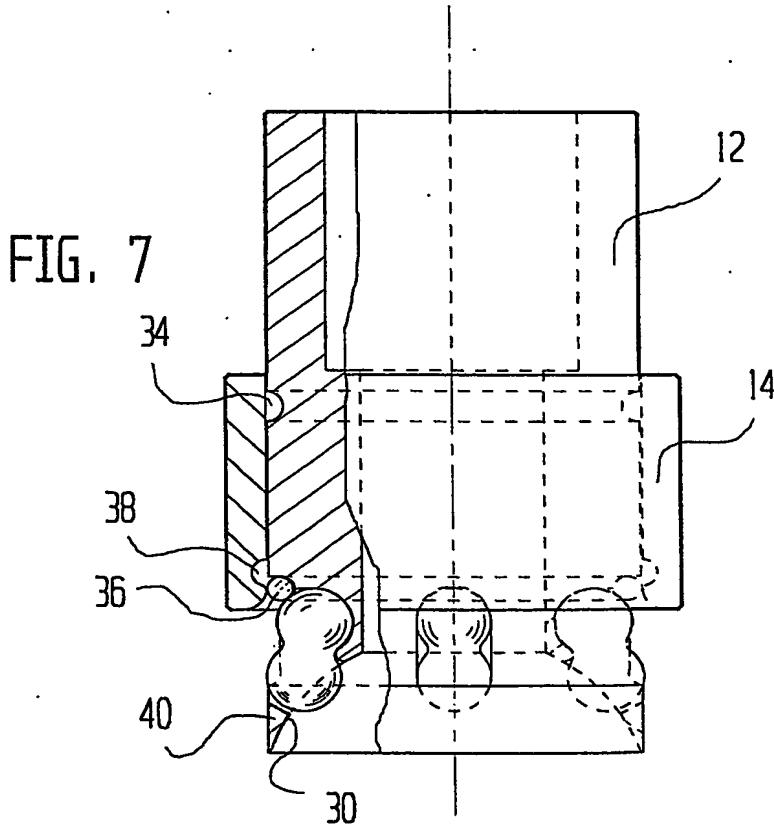


FIG. 8

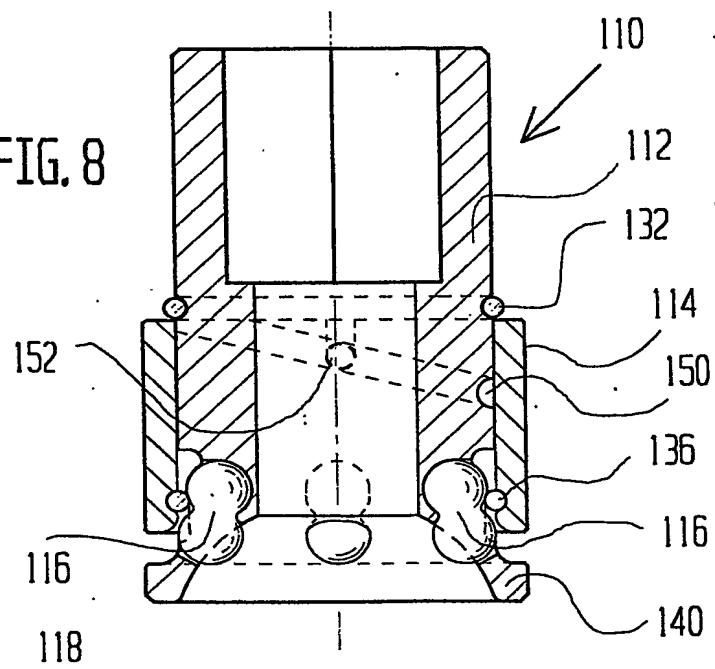
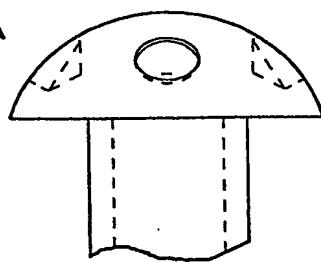
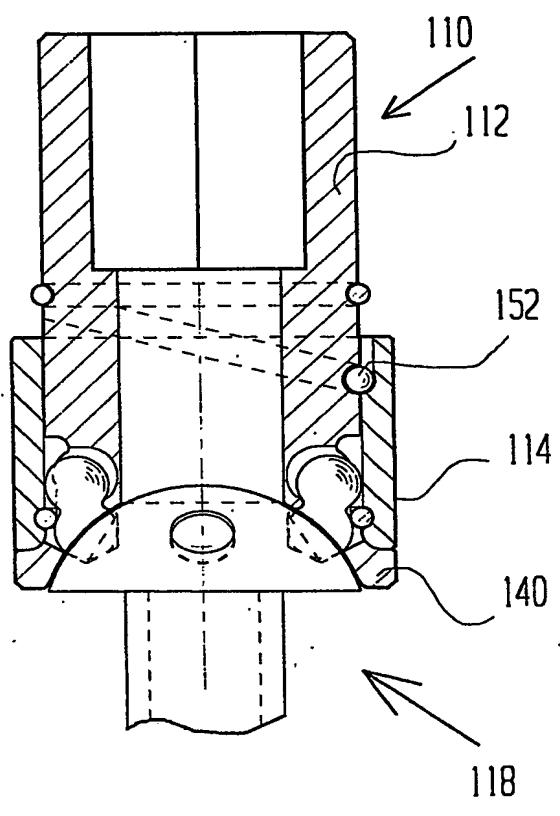


FIG. 9



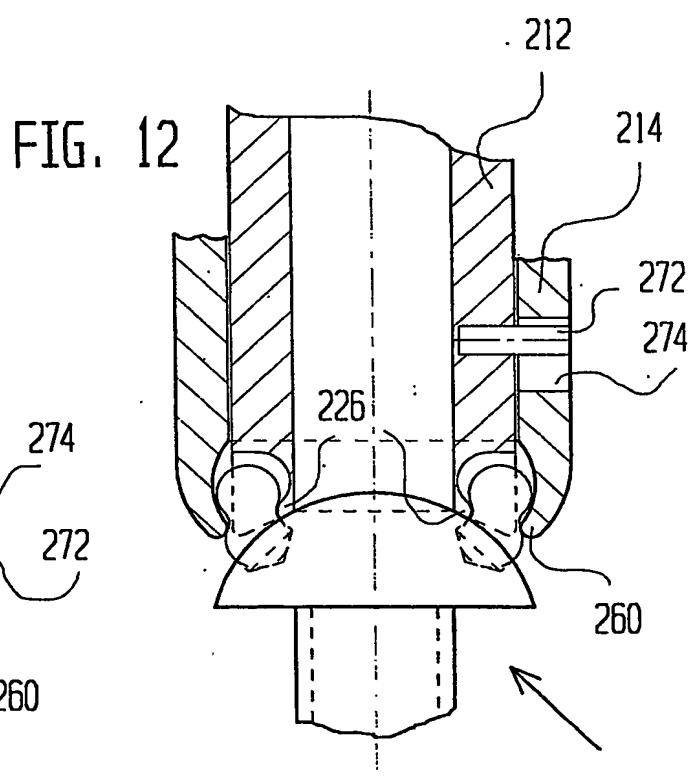
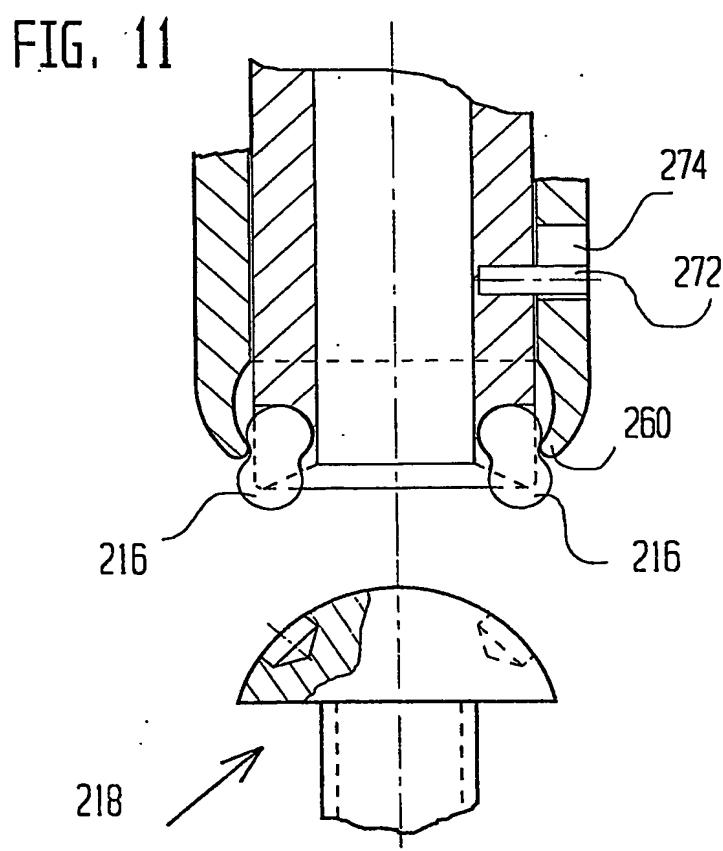
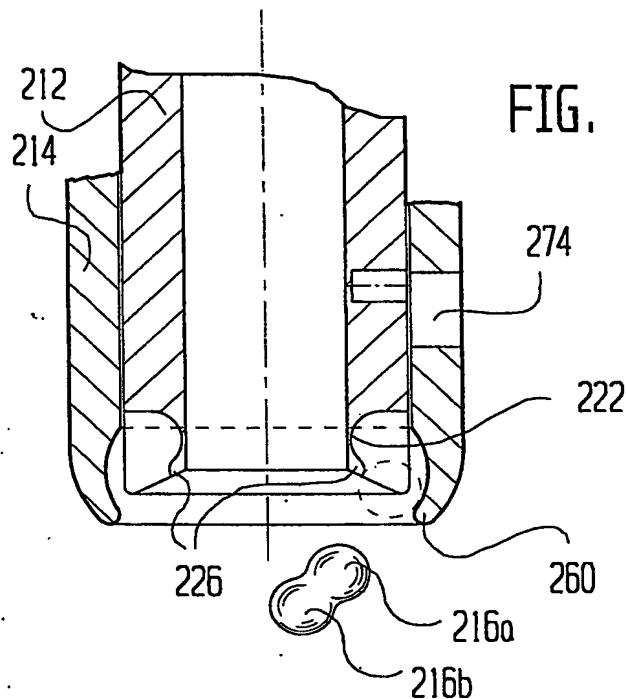


FIG. 13

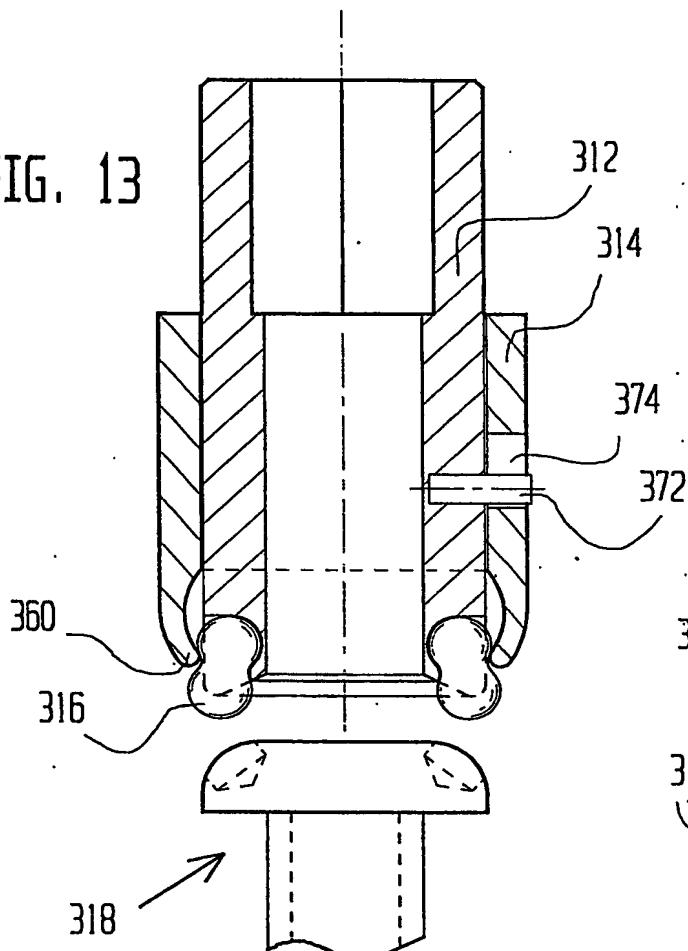
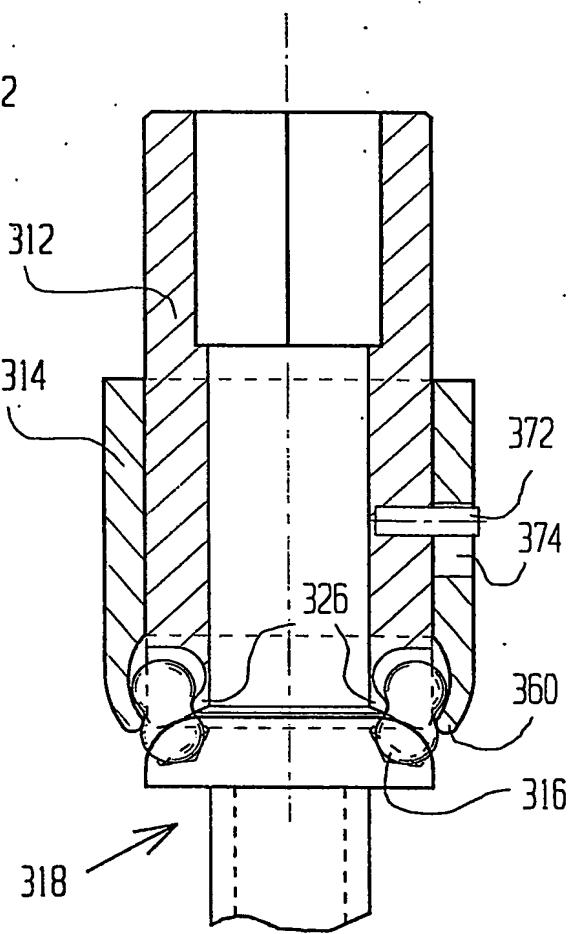


FIG. 14



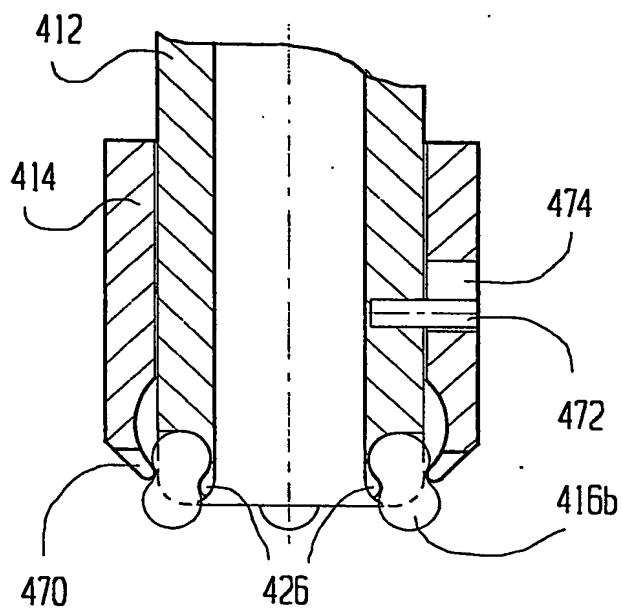
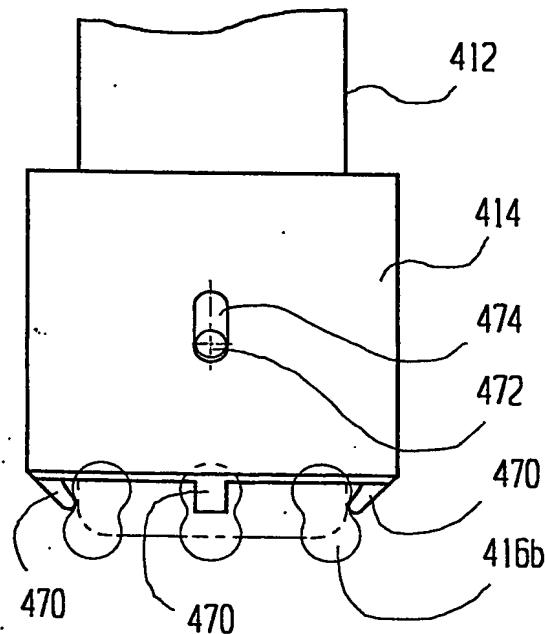


FIG. 15

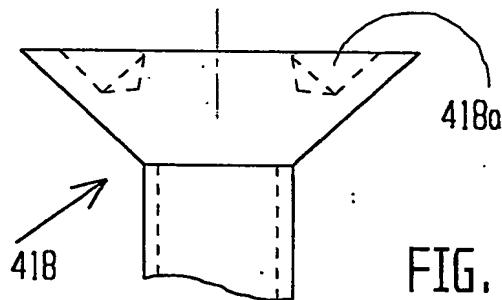


FIG. 16

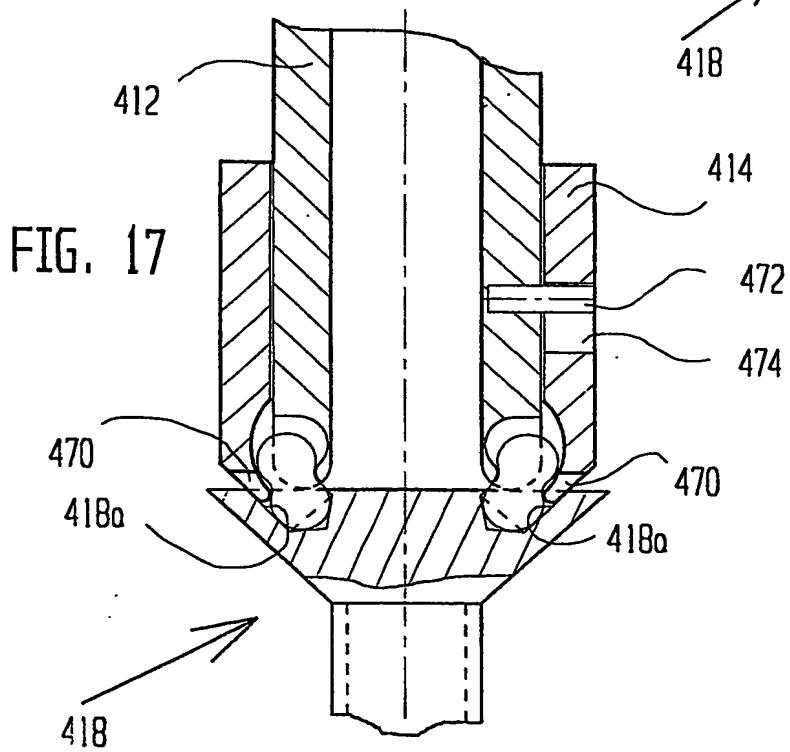


FIG. 17

